Product Data Sheet
Edition 06.2014
Identification no. 02 09 02 9 010 00000009
Version no. 01

Roofing

Sika® Reactivation Primer

One-component primer for the reactivation of Sikalastic®-621 TC used in the Sika-Trocal® Liquid Detailing System.

Product Description	Single pack, polyurethane based primer for the reactivation of Sikalastic®-621 TC used in the Sika-Trocal® Liquid Detailing System.
Uses	Primer for use when recoating existing Sikalastic®-621 TC used in the Sika-Trocal® Liquid Detailing System.
Characteristics / Advantages	■ Allows for adhesion to existing Sikalastic®-621 TC ■ Allows further coats to be safely applied when the standard re-coating window has been exceeded ■ Single pack ■ Quickly and easily applied ■ May be overcoated from 3 hours ■ Applicable down to 5°C

Product Data

Form	Low viscosity liquid
Appearance / Colours	Clear
Packaging	Metal Containers (two part)

Storage

Storage Conditions / Shelf Life	12 months from date of production if stored properly in original, unopened and undamaged sealed container. Expiry date on container.

Technical Data

Chemical Basis	Solvent borne polyurethane
Density	1.05 kg/l
Flash Point	42 °C

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System Information

Application Details

Substrate Quality	Surfaces must be clean and free from grease.

Application Conditions / Limitations

Substrate and ambient Temperature	+5 °C min. / +30 °C max.
Relative Air Humidity	<85%
Dew Point	Beware of condensation! Surface temperature during application must be at least +3°C above dew point.
Consumption	Apply in a single coat at 0.1kg/m^2.

Application Instructions

Application Method	Prepare primer by adding Part B into Part A container, this applies to both 15, 5 and 1 litre containers. Mix by paddle/electic drill for 15 litre size; the 5 and 1 litre sizes may be mixed by spatula or flat stick or flat stick or transferred into a larger vessel for paddle/drill mixing. When fully mixed, the primer should be free from streaks and of a uniform light green colour. Ensure surface is dry and free from dust and laminations. Previously primed areas must be free from contamination before re-priming. Prepare primer by mixing the base until uniform. Add the activator and re-mix until homogeneous. Apply between 5 and 40 °C. Air and substrate temperatures should remain a minimum of 5°C above dew point throghout the application and curing perios. Standard industrial spray equipment, either airless or conventional, brush or roller. When applied by brush or roller additional coats may be required to reach specified dry film thickness. Typical coverage rate is 0.2 kg./m2
Application Tools	Apply by brush, or roller. When applied by brush or roller additional coats may be required to reach specified dry film thickness.
Cleaning of Tools	Aromatic solvent cleaners may be used.
Pot life	Once opened, the product should be used promptly. Storage of part containers may result in performance being affected.
Waiting Time / Overcoating	At 20 °C: 3-4 hours At 5 °C 5-6 hours Product can be overcoated once cured and tack free. Above figures represent typical values though can be affected by on-site conditions
Notes on Application / Limitations	Do not apply in wet weather or to wet surfaces. Take care to ensure an even coverage and avoid ponding in voids and depressions.

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Value Base

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

Local Restrictions

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

Health and Safety Information

For information and advice on the safe handling, storage and disposal of chemical products, user shall refer to the most recent Material Safety Data Sheet containing physical, ecological, toxicological and other safety-related data.

Legal Note

The information contained herein and any other advice are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. The information only applies to the application(s) and product(s) expressly referred to herein. In case of changes in the parameters of the application, such as changes in substrates etc., or in case of a different application, consult Sika's Technical Service prior to using Sika products. The information contained herein does not relieve the user of the products from testing them for the intended application and purpose. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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